

Load size m <sup>3</sup>	1.0	1.2	1.4	1.6	1.8	2.0	2.2	2.4	2.6	2.8	3.0	3.2	3.4	3.6	3.8	4.0	4.2	4.4	4.6	4.8	5.0	5.2	5.4	5.6	5.8	6.0	6.2	6.4	6.6	6.8	7.0	7.2	7.4	7.6	7.8	8.0		
270		1						2	2					3	3	3			4	4	4	4	4	5	5	5	5	5	5	5	6	6	6	6	6	6	6	
280		1					2	2	2					3	3	3			4	4	4	4	4	5	5	5	5	5	5	5	6	6	6	6	6	6	6	
290		1					2	2					3	3	3	3			4	4	4	4	4	5	5	5	5	5	5	6	6	6	6	6	6	7	7	
300	1	1					2	2	2				3	3	3	3			4	4	4	4	4	5	5	5	5	5	6	6	6	6	6	6	7	7	7	
310	1	1					2	2	2				3	3	3	3			4	4	4	4	4	5	5	5	5	5	6	6	6	6	6	7	7	7	7	
320	1						2	2					3	3	3	3			4	4	4	4	4	5	5	5	5	5	6	6	6	6	6	7	7	7	7	
330	1						2	2					3	3	3	3			4	4	4	4	5	5	5	5	5	6	6	6	6	6	7	7	7	7	8	
340	1						2	2	2				3	3	3	3			4	4	4	4	5	5	5	5	5	6	6	6	6	6	7	7	7	7	8	8
350	1						2	2					3	3	3	3			4	4	4	4	5	5	5	5	5	6	6	6	6	6	7	7	7	7	8	8
360	1						2	2					3	3	3			4	4	4	4	5	5	5	5	5	5	6	6	6	6	6	7	7	7	7	8	8
370	1						2	2					3	3	3			4	4	4	4	5	5	5	5	5	6	6	6	6	6	7	7	7	7	8	8	8
380				2	2								3	3	3			4	4	4	4	5	5	5	5	5	6	6	6	6	6	7	7	7	7	8	8	8
390				2	2								3	3	3			4	4	4	4	5	5	5	5	5	6	6	6	6	6	7	7	7	7	8	8	8
400				2	2								3	3	3			4	4	4	4	5	5	5	5	5	6	6	6	6	6	7	7	7	7	8	8	8
410				2	2								3	3	3			4	4	4	4	5	5	5	5	5	6	6	6	6	6	7	7	7	7	8	8	8
420				2	2								3	3	3			4	4	4	4	5	5	5	5	5	6	6	6	6	6	7	7	7	7	8	8	8
430			2	2									3	3	3			4	4	4	4	5	5	5	5	5	6	6	6	6	6	7	7	7	7	8	8	8
440			2	2									3	3	3			4	4	4	4	5	5	5	5	5	6	6	6	6	6	7	7	7	7	8	8	8
450			2	2									3	3	3			4	4	4	4	5	5	5	5	5	6	6	6	6	6	7	7	7	7	8	8	8
460			2	2									3	3	3			4	4	4	4	5	5	5	5	5	6	6	6	6	6	7	7	7	7	8	8	8
470			2										3	3				4	4	4	4	5	5	5	5	5	6	6	6	6	6	7	7	7	7	8	8	8
480			2										3	3				4	4	4	4	5	5	5	5	5	6	6	6	6	6	7	7	7	7	8	8	8
490			2										3	3				4	4	4	4	5	5	5	5	5	6	6	6	6	6	7	7	7	7	8	8	8
500		2	2										3	3	3			4	4	4	4	5	5	5	5	5	6	6	6	6	6	7	7	7	7	8	8	8
510		2	2										3	3	3			4	4	4	4	5	5	5	5	5	6	6	6	6	6	7	7	7	7	8	8	8
520		2	2										3	3				4	4	4	4	5	5	5	5	5	6	6	6	6	6	7	7	7	7	8	8	8
530		2	2										3	3				4	4	4	4	5	5	5	5	5	6	6	6	6	6	7	7	7	7	8	8	8
540		2											3	3				4	4	4	4	5	5	5	5	5	6	6	6	6	6	7	7	7	7	8	8	8
550		2											3	3				4	4	4	4	5	5	5	5	5	6	6	6	6	6	7	7	7	7	8	8	8
560		2											3	3				4	4	4	4	5	5	5	5	5	6	6	6	6	6	7	7	7	7	8	8	8
570		2			3	3							4	4	4			5	5	5	5	6	6	6	6	6	7	7	7	7	7	8	8	8	8	9	9	9
580		2			3	3							4	4	4			5	5	5	5	6	6	6	6	6	7	7	7	7	7	8	8	8	8	9	9	9
590		2			3	3							4	4	4			5	5	5	5	6	6	6	6	6	7	7	7	7	7	8	8	8	8	9	9	9
600	2	2			3	3							4	4	4			5	5	5	5	6	6	6	6	6	7	7	7	7	7	8	8	8	8	9	9	9

NB: SOLUBLE BAGS NOT RECOMMENDED IN THESE INSTANCES... ████████

Cementitious includes GGBFS, Fly Ash, GP, SF.

XYPEX Admix C1000 NF must always be dosed at a rate not less than 0.80% of cementitious and not more than 1.0% of cementitious unless otherwise recommended by XYPEX Australia specifications.

For any mixes where cementitious content is other than shown above please contact your nearest XYPEX Distributor.

PRODUCT MUST BE ADDED TO THE AGITATOR PRIOR TO THE ADDITION OF WATER/AGG/OR CEMENT.