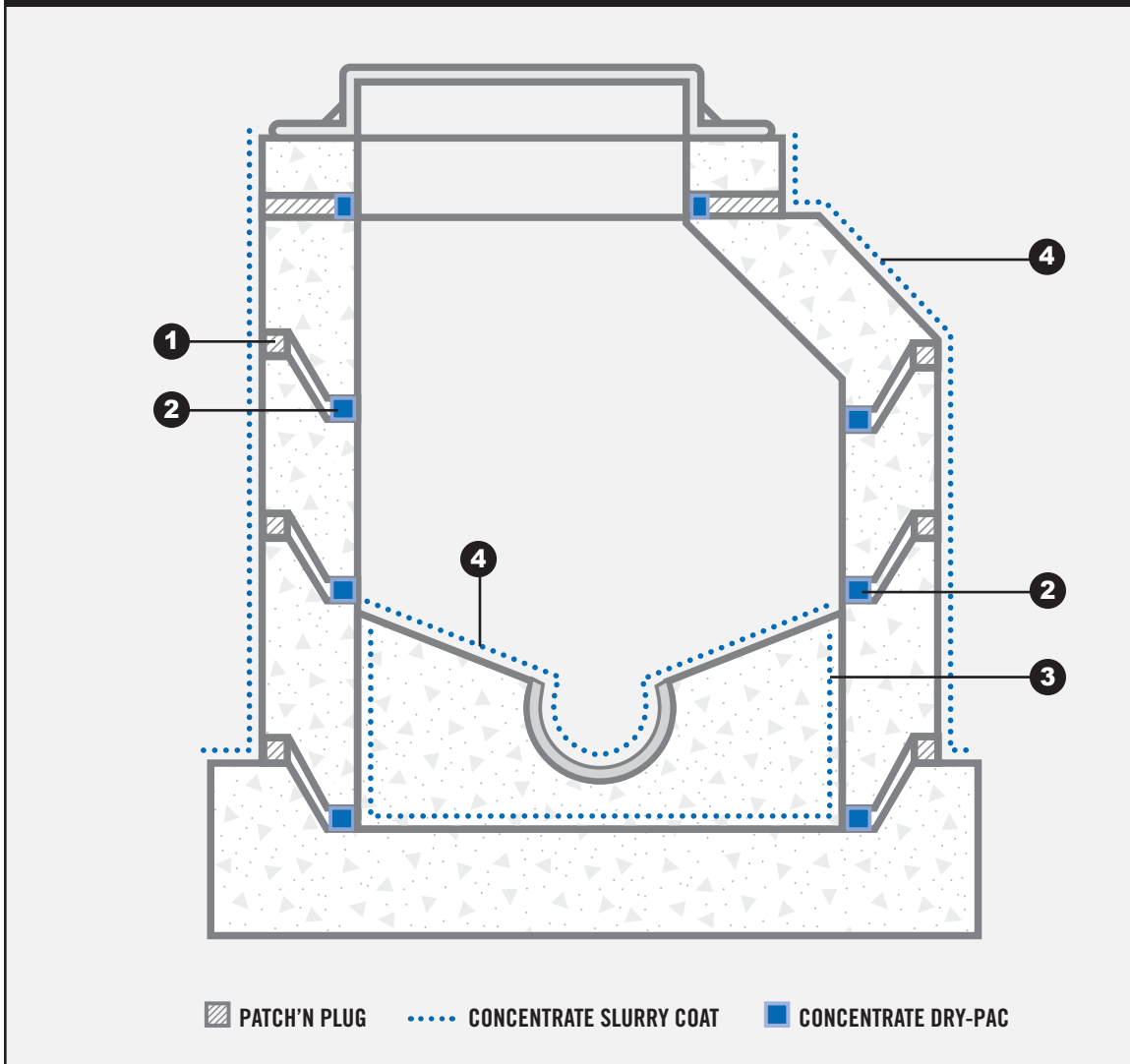


PRECAST CONCRETE MANHOLE



- Step 1** Place block in joints to allow 0.5 - 0.75 in. (13 - 19 mm) gap between precast sections. Fill exterior gap with Xypex Patch'n Plug grout.
- Step 2** Apply one slurry coat of Xypex Concentrate to the interior gap at the rate of 1.5 lb./sq. yd. (0.8 kg/m²), then fill gap to surface with Xypex Concentrate in Dry-Pac form.
- Step 3** Apply one slurry coat of Xypex Concentrate to interior of bottom ring, floor and exterior walls at the rate of 1.25 - 1.5 lb./sq. yd. (0.65 - 0.8 kg/m²).
- Step 4** After placement of concrete trough, apply one slurry coat of Xypex Concentrate at the rate of 1.5 lb./sq. yd. (0.8 kg/m²) to its surface.

Note 1: Schematic diagram shows Xypex application details only and does not depict standard requirements for waterstops or expansion joint sealants.

Note 2: Schematic drawing shows Xypex Coating application. Specifier may consider the alternative use of Xypex Dry Shake (DS-Series) or Xypex Additive (Admix C-Series), where applicable. Refer to Standard Specifications for more information.