

		TABLE 1 : TOTAL NUMBER OF 3KG SOLUABLE BAGS PER BATCH/LOAD SIZE																																												
		BATCH/LOAD SIZE (m ³)																																												
		1.0	1.2	1.4	1.6	1.8	2.0	2.2	2.4	2.6	2.8	3.0	3.2	3.4	3.6	3.8	4.0	4.2	4.4	4.6	4.8	5.0	5.2	5.4	5.6	5.8	6.0	6.2	6.4	6.6	6.8	7.0	7.2	7.4	7.6	7.8	8.0	8.2	8.4	8.6	8.8	9.0				
CEMENTITIOUS CONTENT PER CUBIC METER (kg/m ³)	270	1	1				2	2	2	2	3	3	3	3	3	3	4	4	4	4	4	4	4	5	5	5	5	5	5	5	6	6	6	6	6	6	6	7	7	7	7	7	7			
	280	1	1			2	2	2	2	2	3	3	3	3	3	3	4	4	4	4	4	4	4	5	5	5	5	5	5	6	6	6	6	6	6	6	7	7	7	7	7	7	7			
	290	1	1			2	2	2	2	3	3	3	3	3	3	4	4	4	4	4	4	4	5	5	5	5	5	5	6	6	6	6	6	6	6	7	7	7	7	7	7	7	7	7		
	300	1	1			2	2	2	2	3	3	3	3	3	3	4	4	4	4	4	4	4	5	5	5	5	5	6	6	6	6	6	6	6	7	7	7	7	7	7	8	8	8	8		
	310	1	1			2	2	2	2	3	3	3	3	3	3	4	4	4	4	4	4	5	5	5	5	5	5	6	6	6	6	6	6	6	7	7	7	7	7	7	8	8	8	8		
	320	1			2	2	2	2	3	3	3	3	3	3	4	4	4	4	4	4	5	5	5	5	5	5	6	6	6	6	6	6	6	7	7	7	7	7	7	8	8	8	8	8		
	330	1			2	2	2	2	3	3	3	3	3	3	4	4	4	4	4	5	5	5	5	5	5	6	6	6	6	6	6	6	7	7	7	7	7	8	8	8	8	8	8	8		
	340	1			2	2	2	2	3	3	3	3	3	4	4	4	4	4	4	5	5	5	5	5	6	6	6	6	6	6	6	7	7	7	7	7	8	8	8	8	8	8	9	9	9	
	350	1			2	2	2	3	3	3	3	3	3	4	4	4	4	4	5	5	5	5	5	6	6	6	6	6	6	6	7	7	7	7	7	8	8	8	8	8	9	9	9	9		
	360	1		2	2	2	2	3	3	3	3	3	4	4	4	4	4	5	5	5	5	5	6	6	6	6	6	6	7	7	7	7	7	8	8	8	8	8	8	9	9	9	9	9	9	
	370	1		2	2	2	2	3	3	3	3	3	4	4	4	4	4	5	5	5	5	5	6	6	6	6	6	7	7	7	7	7	8	8	8	8	8	8	9	9	9	9	9	9		
	380			2	2	2	3	3	3	3	3	4	4	4	4	4	5	5	5	5	5	6	6	6	6	6	7	7	7	7	7	8	8	8	8	8	8	9	9	9	9	9	9	10	10	10
	390			2	2	2	3	3	3	3	3	4	4	4	4	4	5	5	5	5	5	6	6	6	6	7	7	7	7	7	8	8	8	8	8	8	9	9	9	9	9	9	10	10	10	
	400			2	2	2	3	3	3	3	3	4	4	4	4	5	5	5	5	5	6	6	6	6	7	7	7	7	7	8	8	8	8	8	8	9	9	9	9	9	9	10	10	10	10	
	410			2	2	2	3	3	3	3	4	4	4	4	4	5	5	5	5	6	6	6	6	7	7	7	7	7	8	8	8	8	9	9	9	9	9	9	10	10	10	10	10	10	10	
	420		2	2	2	3	3	3	3	3	4	4	4	4	5	5	5	5	5	6	6	6	6	7	7	7	7	7	8	8	8	8	9	9	9	9	9	9	10	10	10	10	10	11	11	
	430		2	2	2	3	3	3	3	3	4	4	4	4	5	5	5	5	6	6	6	6	7	7	7	7	7	8	8	8	8	9	9	9	9	9	9	10	10	10	10	10	11	11	11	
	440		2	2	2	3	3	3	3	4	4	4	4	4	5	5	5	5	6	6	6	6	7	7	7	7	8	8	8	8	9	9	9	9	9	10	10	10	10	10	11	11	11	11		
	450		2	2	2	3	3	3	3	4	4	4	4	5	5	5	5	6	6	6	6	7	7	7	7	8	8	8	8	9	9	9	9	9	10	10	10	10	10	11	11	11	11	11		
	460		2	2	2	3	3	3	3	4	4	4	4	5	5	5	5	6	6	6	6	7	7	7	7	8	8	8	8	9	9	9	9	10	10	10	10	10	11	11	11	11	12	12	12	
470		2	2	3	3	3	3	4	4	4	4	5	5	5	5	6	6	6	6	7	7	7	7	8	8	8	8	9	9	9	9	10	10	10	10	10	11	11	11	11	12	12	12	12		
480		2	2	3	3	3	3	4	4	4	4	5	5	5	5	6	6	6	6	7	7	7	7	8	8	8	8	9	9	9	9	10	10	10	10	10	11	11	11	12	12	12	12	12		
490		2	2	3	3	3	3	4	4	4	4	5	5	5	5	6	6	6	7	7	7	7	8	8	8	8	9	9	9	9	10	10	10	10	10	11	11	11	11	12	12	12	12			
500	2	2	2	3	3	3	3	4	4	4	4	5	5	5	6	6	6	6	7	7	7	7	8	8	8	8	9	9	9	10	10	10	10	10	11	11	11	11	12	12	12	12	12			
510	2	2	2	3	3	3	3	4	4	4	5	5	5	5	6	6	6	6	7	7	7	8	8	8	8	9	9	9	9	10	10	10	10	10	11	11	11	11	12	12	12	12	13	13		
520	2	2	2	3	3	3	4	4	4	4	5	5	5	5	6	6	6	7	7	7	7	8	8	8	9	9	9	9	10	10	10	10	10	11	11	11	11	12	12	12	12	13	13	13		
530	2	2	2	3	3	3	4	4	4	4	5	5	5	6	6	6	6	7	7	7	8	8	8	8	9	9	9	10	10	10	10	10	11	11	11	11	12	12	12	12	13	13	13	13		
540	2	2	3	3	3	3	4	4	4	5	5	5	5	6	6	6	7	7	7	7	8	8	8	9	9																					

		TABLE 1 : TOTAL NUMBER OF 3KG SOLUABLE BAGS PER BATCH/LOAD SIZE																																								
		BATCH/LOAD SIZE (m ³)																																								
		1.0	1.2	1.4	1.6	1.8	2.0	2.2	2.4	2.6	2.8	3.0	3.2	3.4	3.6	3.8	4.0	4.2	4.4	4.6	4.8	5.0	5.2	5.4	5.6	5.8	6.0	6.2	6.4	6.6	6.8	7.0	7.2	7.4	7.6	7.8	8.0	8.2	8.4	8.6	8.8	9.0
CEMENTITIOUS CONTENT PER CUBIC METER (kg/m ³)	700	2	3	3	3	4	4	5	5	5	6	6	6	7	7	8	8	8	9	9	9	10	10	11	11	11	12	12	12	13	13	14	14	14	15	15	15	16	16	17	17	17
	710	2	3	3	4	4	4	5	5	5	6	6	7	7	7	8	8	8	9	9	10	10	10	11	11	11	12	12	13	13	13	14	14	15	15	15	16	16	16	17	17	18
	720	2	3	3	4	4	4	5	5	5	6	6	7	7	7	8	8	9	9	9	10	10	10	11	11	12	12	12	13	13	14	14	14	15	15	15	16	16	17	17	17	18
	730	2	3	3	4	4	4	5	5	6	6	6	7	7	8	8	8	9	9	9	10	10	11	11	11	12	12	13	13	13	14	14	15	15	15	16	16	16	17	17	18	18
	740	2	3	3	4	4	4	5	5	6	6	6	7	7	8	8	8	9	9	10	10	10	11	11	12	12	12	13	13	14	14	14	15	15	15	16	16	17	17	17	18	18
	750	2	3	3	4	4	4	5	5	6	6	6	7	7	8	8	8	9	9	10	10	10	11	11	12	12	12	13	13	14	14	14	15	15	16	16	16	17	17	18	18	18
	760	3	3	3	4	4	5	5	5	6	6	7	7	7	8	8	9	9	9	10	10	11	11	11	12	12	13	13	13	14	14	15	15	15	16	16	17	17	18	18	18	19
	770	3	3	3	4	4	5	5	5	6	6	7	7	7	8	8	9	9	10	10	10	11	11	12	12	12	13	13	14	14	14	15	15	16	16	17	17	17	18	18	19	19
	780	3	3	3	4	4	5	5	5	6	6	7	7	8	8	8	9	9	10	10	10	11	11	12	12	13	13	13	14	14	15	15	15	16	16	17	17	18	18	18	19	19
	790	3	3	3	4	4	5	5	6	6	6	7	7	8	8	9	9	9	10	10	11	11	11	12	12	13	13	14	14	14	15	15	16	16	17	17	17	18	18	19	19	19
	800	3	3	3	4	4	5	5	6	6	6	7	7	8	8	9	9	9	10	10	11	11	12	12	12	13	13	14	14	15	15	15	16	16	17	17	18	18	18	19	19	20
	810	3	3	4	4	4	5	5	6	6	7	7	7	8	8	9	9	10	10	10	11	11	12	12	13	13	13	14	14	15	15	16	16	16	17	17	18	18	19	19	20	20
	820	3	3	4	4	4	5	5	6	6	7	7	7	8	8	9	9	10	10	11	11	11	12	12	13	13	14	14	14	15	15	16	16	17	17	18	18	18	19	19	20	20
	830	3	3	4	4	4	5	5	6	6	7	7	8	8	8	9	9	10	10	11	11	12	12	12	13	13	14	14	15	15	16	16	16	17	17	18	18	19	19	20	20	
	840	3	3	4	4	5	5	5	6	6	7	7	8	8	9	9	9	10	10	11	11	12	12	13	13	13	14	14	15	15	16	16	17	17	18	18	18	19	19	20	20	21
	850	3	3	4	4	5	5	5	6	6	7	7	8	8	9	9	10	10	10	11	11	12	12	13	13	14	14	15	15	15	16	16	17	17	18	18	19	19	20	20	20	21
	860	3	3	4	4	5	5	6	6	6	7	7	8	8	9	9	10	10	11	11	12	12	12	13	13	14	14	15	15	16	16	17	17	17	18	18	19	19	20	20	21	21
	870	3	3	4	4	5	5	6	6	7	7	7	8	8	9	9	10	10	11	11	12	12	13	13	13	14	14	15	15	16	16	17	17	18	18	19	19	20	20	20	21	21
	880	3	3	4	4	5	5	6	6	7	7	8	8	8	9	9	10	10	11	11	12	12	13	13	14	14	15	15	16	16	16	17	17	18	18	19	19	20	20	21	21	22
	890	3	3	4	4	5	5	6	6	7	7	8	8	9	9	10	10	10	11	11	12	12	13	13	14	14	15	15	16	16	17	17	18	18	19	19	19	20	20	21	21	22
900	3	3	4	4	5	5	6	6	7	7	8	8	9	9	10	10	11	11	12	12	12	13	13	14	14	15	15	16	16	17	17	18	18	19	19	20	20	21	21	22	22	
910	3	3	4	4	5	5	6	6	7	7	8	8	9	9	10	10	11	11	12	12	13	13	14	14	15	15	16	16	17	17	17	18	18	19	19	20	20	21	21	22	22	
920	3	3	4	4	5	5	6	6	7	7	8	8	9	9	10	10	11	11	12	12	13	13	14	14	15	15	16	16	17	17	18	18	19	19	20	20	21	21	22	22	23	
930	3	3	4	4	5	5	6	6	7	7	8	8	9	9	10	10	11	11	12	12	13	13	14	14	15	15	16	16	17	17	18	18	19	19	20	20	21	21	22	22	23	
940	3	4	4	5	5	6	6	7	7	8	8	9	9	10	10	11	11	12	12	13	13	14	14	15	15	16	16	17	17	18	18	19	19	20	20	21	21	22	22	23	23	
950	3	4	4	5	5	6	6	7	7	8	8	9	9	10	10	11	11	12	12	13	13	14	14	15	15	16	16	17	17	18	18	19	19	20	20	21	21	22	22	23	23	
960	3	4	4	5	5	6	6	7	7	8	8	9	9	10	10	11	11	12	12	13	13	14	14	15	15	16	16	17	17	18	18	19	19	20	20	21	21	22	23	23	24	
970	3	4	4	5	5	6	6	7	7	8	8	9	9	10	10	11	11	12	12	13	13	14	14	15	16	16	17	17	18	18	19	19	20	20	21	21	22	22	23	23	24	
980	3	4	4	5	5	6	6	7	7	8	8	9	9	10	10	11	11	12	13	13	14	14	15	15	16	16	17	17	18	18	19	19	20	20	21	21	22	22	23	23	24	
990	3	4	4	5	5	6	6	7	7	8	8	9	9	10	11	11	12	12	13	13	14	14	15	15	16	16	17	17	18	18	19	20	20	21	21	22	22	23	23	24	24	
1000	3	4	4	5	5	6	6	7	7	8	8	9	10	10	11	11	12	12	13	13	14	14	15	15	16	16	17	18	18	19	19	20	20	21	21	22	22	23	23	24	24	

- Notes :
1. Soluable bags are not recommended in instances of black cells

black cells require part bags to achieve suitable dosing rates

2. Cementitious content includes Supplementary Cementitious Materials (SCM's) such as Fly Ash, Silica Fume, General Purpose Cement, Ground Granulated Bast Furnace Slag (Slag) or similar

3. Xypex C-1000 NF additive must always be dosed at a rate not less than 0.8% of cementitious content and not more than 1.2% of comentitious content. Refer to table 2 for percentages based on bags provide in table 1 above.

4. For any mixes where the cementitious content is other than shown above, please contact your nearest Xypex distributor or representative.

5. Product must be added to the agitator prior to the addition of water, aggregate or cement

		TABLE 2 : PERCENTAGE OF DOSE BASED ON BAGS IN TABLE 1																																											
		BATCH/LOAD SIZE (m ³)																																											
		1.0	1.2	1.4	1.6	1.8	2.0	2.2	2.4	2.6	2.8	3.0	3.2	3.4	3.6	3.8	4.0	4.2	4.4	4.6	4.8	5.0	5.2	5.4	5.6	5.8	6.0	6.2	6.4	6.6	6.8	7.0	7.2	7.4	7.6	7.8	8.0	8.2	8.4	8.6	8.8	9.0			
CEMENTITIOUS CONTENT PER CUBIC METER (kg/m ³)	270	1.11%	0.93%				1.11%	1.01%	0.93%	0.85%	1.19%	1.11%	1.04%	0.98%	0.93%	0.88%	0.83%	1.06%	1.01%	0.97%	0.93%	0.89%	0.85%	0.82%	0.99%	0.96%	0.93%	0.90%	0.87%	0.84%	0.82%	0.95%	0.93%	0.90%	0.88%	0.85%	0.83%	0.81%	0.93%	0.90%	0.88%	0.86%			
	280	1.07%	0.89%				1.19%	1.07%	0.97%	0.89%	0.82%	1.15%	1.07%	1.00%	0.95%	0.89%	0.85%	0.80%	1.02%	0.97%	0.93%	0.89%	0.86%	0.82%	0.99%	0.96%	0.92%	0.89%	0.87%	0.85%	0.82%	0.80%	0.91%	0.89%	0.87%	0.85%	0.83%	0.81%	0.89%	0.87%	0.85%	0.83%			
	290	1.03%	0.86%				1.15%	1.03%	0.94%	0.86%	1.19%	1.11%	1.03%	0.97%	0.91%	0.86%	0.82%	1.03%	0.99%	0.94%	0.90%	0.86%	0.83%	0.99%	0.96%	0.92%	0.89%	0.86%	0.83%	0.81%	0.94%	0.91%	0.89%	0.86%	0.84%	0.82%	0.93%	0.91%	0.88%	0.86%	0.84%	0.82%	0.80%		
	300	1.00%	0.83%				1.11%	1.00%	0.91%	0.83%	1.15%	1.07%	1.00%	0.94%	0.88%	0.83%	1.05%	1.00%	0.95%	0.91%	0.87%	0.83%	0.80%	0.96%	0.93%	0.89%	0.86%	0.83%	0.81%	0.94%	0.91%	0.88%	0.86%	0.83%	0.81%	0.92%	0.90%	0.88%	0.85%	0.83%	0.81%	0.91%	0.89%		
	310	0.97%	0.81%				1.08%	0.97%	0.88%	0.81%	1.12%	1.04%	0.97%	0.91%	0.85%	0.81%	1.02%	0.97%	0.92%	0.88%	0.84%	0.81%	0.97%	0.93%	0.90%	0.86%	0.83%	0.81%	0.94%	0.91%	0.88%	0.85%	0.83%	0.81%	0.92%	0.89%	0.87%	0.85%	0.83%	0.81%	0.90%	0.88%	0.86%		
	320	0.94%					1.17%	1.04%	0.94%	0.85%	1.17%	1.08%	1.00%	0.94%	0.88%	0.83%	1.04%	0.99%	0.94%	0.89%	0.85%	0.82%	0.98%	0.94%	0.90%	0.87%	0.84%	0.81%	0.94%	0.91%	0.88%	0.85%	0.83%	0.80%	0.91%	0.89%	0.86%	0.84%	0.82%	0.80%	0.89%	0.87%	0.85%	0.83%	
	330	0.91%					1.14%	1.01%	0.91%	0.83%	1.14%	1.05%	0.97%	0.91%	0.85%	0.80%	1.01%	0.96%	0.91%	0.87%	0.83%	0.99%	0.95%	0.91%	0.87%	0.84%	0.81%	0.94%	0.91%	0.88%	0.85%	0.83%	0.80%	0.91%	0.88%	0.86%	0.84%	0.82%	0.91%	0.89%	0.87%	0.85%	0.83%	0.81%	
	340	0.88%					1.10%	0.98%	0.88%	0.80%	1.10%	1.02%	0.95%	0.88%	0.83%	1.04%	0.98%	0.93%	0.88%	0.84%	0.80%	0.96%	0.92%	0.88%	0.85%	0.82%	0.95%	0.91%	0.88%	0.85%	0.83%	0.80%	0.91%	0.88%	0.86%	0.83%	0.81%	0.90%	0.88%	0.86%	0.84%	0.82%	0.80%	0.88%	
	350	0.86%					1.07%	0.95%	0.86%	1.17%	1.07%	0.99%	0.92%	0.86%	0.80%	1.01%	0.95%	0.90%	0.86%	0.82%	0.97%	0.93%	0.89%	0.86%	0.82%	0.95%	0.92%	0.89%	0.86%	0.83%	0.80%	0.91%	0.88%	0.86%	0.83%	0.81%	0.90%	0.88%	0.86%	0.84%	0.82%	0.90%	0.88%	0.86%	
	360	0.83%					1.19%	1.04%	0.93%	0.83%	1.14%	1.04%	0.96%	0.89%	0.83%	1.04%	0.98%	0.93%	0.88%	0.83%	0.99%	0.95%	0.91%	0.87%	0.83%	0.80%	0.93%	0.89%	0.86%	0.83%	0.81%	0.91%	0.88%	0.86%	0.83%	0.81%	0.90%	0.88%	0.85%	0.83%	0.81%	0.89%	0.87%	0.85%	0.83%
	370	0.81%					1.16%	1.01%	0.90%	0.81%	1.11%	1.01%	0.94%	0.87%	0.81%	1.01%	0.95%	0.90%	0.85%	0.81%	0.97%	0.92%	0.88%	0.84%	0.81%	0.94%	0.90%	0.87%	0.84%	0.81%	0.92%	0.89%	0.86%	0.83%	0.81%	0.90%	0.88%	0.85%	0.83%	0.81%	0.89%	0.87%	0.85%	0.83%	0.81%
	380						1.13%	0.99%	0.88%	1.18%	1.08%	0.99%	0.91%	0.85%	1.05%	0.99%	0.93%	0.88%	0.83%	0.99%	0.94%	0.90%	0.86%	0.82%	0.95%	0.91%	0.88%	0.85%	0.82%	0.92%	0.89%	0.86%	0.84%	0.81%	0.90%	0.88%	0.85%	0.83%	0.81%	0.89%	0.87%	0.85%	0.83%	0.81%	0.88%
	390						1.10%	0.96%	0.85%	1.15%	1.05%	0.96%	0.89%	0.82%	1.03%	0.96%	0.90%	0.85%	0.81%	0.96%	0.92%	0.87%	0.84%	0.80%	0.92%	0.89%	0.85%	0.82%	0.93%	0.90%	0.87%	0.84%	0.82%	0.90%	0.88%	0.85%	0.83%	0.81%	0.89%	0.87%	0.84%	0.82%	0.81%	0.87%	0.85%
	400						1.07%	0.94%	0.83%	1.13%	1.02%	0.94%	0.87%	0.80%	1.00%	0.94%	0.88%	0.83%	0.99%	0.94%	0.89%	0.85%	0.82%	0.94%	0.90%	0.87%	0.83%	0.80%	0.91%	0.88%	0.85%	0.82%	0.91%	0.88%	0.86%	0.83%	0.81%	0.89%	0.87%	0.84%	0.82%	0.80%	0.87%	0.85%	0.83%
	410						1.05%	0.91%	0.81%	1.10%	1.00%	0.91%	0.84%	1.05%	0.98%	0.91%	0.86%	0.81%	0.96%	0.91%	0.87%	0.83%	0.95%	0.91%	0.88%	0.84%	0.81%	0.91%	0.88%	0.85%	0.83%	0.80%	0.89%	0.86%	0.84%	0.81%	0.89%	0.87%	0.84%	0.82%	0.80%	0.87%	0.85%	0.83%	0.81%
	420		1.19%	1.02%	0.89%	1.19%	1.07%	0.97%	0.89%	0.82%	1.02%	0.95%	0.89%	0.84%	0.99%	0.94%	0.89%	0.85%	0.81%	0.93%	0.89%	0.86%	0.82%	0.93%	0.89%	0.86%	0.83%	0.81%	0.89%	0.87%	0.84%	0.82%	0.89%	0.87%	0.85%	0.82%	0.80%	0.87%	0.85%	0.83%	0.81%	0.87%	0.85%	0.83%	
	430		1.16%	1.00%	0.87%	1.16%	1.05%	0.95%	0.87%	0.81%	1.00%	0.93%	0.87%	0.82%	0.97%	0.92%	0.87%	0.83%	0.95%	0.91%	0.87%	0.84%	0.81%	0.90%	0.87%	0.84%	0.81%	0.90%	0.87%	0.85%	0.83%	0.81%	0.87%	0.85%	0.82%	0.80%	0.87%	0.85%	0.83%	0.81%	0.87%	0.85%	0.83%		
	440		1.14%	0.97%	0.85%	1.14%	1.02%	0.93%	0.85%	1.05%	0.97%	0.91%	0.85%	0.80%	0.95%	0.90%	0.85%	0.81%	0.93%	0.89%	0.85%	0.82%	0.92%	0.88%	0.85%	0.82%	0.91%	0.88%	0.85%	0.83%	0.80%	0.88%	0.85%	0.83%	0.81%	0.87%	0.85%	0.83%	0.81%	0.87%	0.85%	0.83%	0.81%		
	450		1.11%	0.95%	0.83%	1.11%	1.00%	0.91%	0.83%	1.03%	0.95%	0.89%	0.83%	0.98%	0.93%	0.88%	0.83%	0.95%	0.91%	0.87%	0.83%	0.80%	0.90%	0.86%	0.83%	0.80%	0.89%	0.86%	0.83%	0.81%	0.88%	0.86%	0.83%	0.81%	0.88%	0.85%	0.83%	0.81%	0.87%	0.85%	0.83%	0.81%	0.87%		
	460		1.09%	0.93%	0.82%	1.09%	0.98%	0.89%	0.82%	1.00%	0.93%	0.87%	0.82%	0.96%	0.91%	0.86%	0.82%	0.93%	0.89%	0.85%	0.82%	0.91%	0.88%	0.85%	0.82%	0.90%	0.87%	0.84%	0.82%	0.89%	0.86%	0.84%	0.82%	0.89%	0.86%	0.84%	0.82%	0.88%	0.86%	0.84%	0.82%	0.87%	0.85%		
470		1.06%	0.91%	1.20%	1.06%	0.96%	0.87%	1.06%	0.98%	0.91%	0.85%	1.00%	0.94%	0.89%	0.84%	0.96%	0.91%	0.87%	0.83%	0.93%	0.89%	0.86%	0.83%	0.91%	0.88%	0.85%	0.82%	0.90%	0.87%	0.84%	0.82%	0.89%	0.86%	0.84%	0.82%	0.88%	0.86%	0.84%	0.82%	0.87%	0.85%				
480		1.04%	0.89%	1.17%	1.04%	0.94%	0.85%	1.04%	0.96%	0.89%	0.83%	0.98%	0.92%	0.87%	0.82%	0.94%	0.89%	0.85%	0.82%	0.91%	0.88%	0.84%	0.81%	0.89%	0.86%	0.83%	0.81%	0.89%	0.86%	0.83%	0.80%	0.87%	0.84%	0.82%	0.80%	0.86%	0.84%	0.82%	0.87%	0.85%	0.83%				
490		1.02%	0.87%	1.15%	1.02%	0.92																																							

		TABLE 2 : PERCENTAGE OF DOSE BASED ON BAGS IN TABLE 1																																								
		BATCH/LOAD SIZE (m ³)																																								
		1.0	1.2	1.4	1.6	1.8	2.0	2.2	2.4	2.6	2.8	3.0	3.2	3.4	3.6	3.8	4.0	4.2	4.4	4.6	4.8	5.0	5.2	5.4	5.6	5.8	6.0	6.2	6.4	6.6	6.8	7.0	7.2	7.4	7.6	7.8	8.0	8.2	8.4	8.6	8.8	9.0
CEMENTITIOUS CONTENT PER CUBIC METER (kg/m ³)	720	0.83%	1.04%	0.89%	1.04%	0.93%	0.83%	0.95%	0.87%	0.80%	0.89%	0.83%	0.91%	0.86%	0.81%	0.88%	0.83%	0.89%	0.85%	0.82%	0.87%	0.83%	0.80%	0.85%	0.82%	0.86%	0.83%	0.81%	0.85%	0.82%	0.86%	0.83%	0.81%	0.84%	0.82%	0.80%	0.83%	0.81%	0.84%	0.82%	0.80%	0.83%
	730	0.82%	1.03%	0.88%	1.03%	0.91%	0.82%	0.93%	0.86%	0.95%	0.88%	0.82%	0.90%	0.85%	0.91%	0.87%	0.82%	0.88%	0.84%	0.80%	0.86%	0.82%	0.87%	0.84%	0.81%	0.85%	0.82%	0.86%	0.83%	0.81%	0.85%	0.82%	0.86%	0.83%	0.81%	0.84%	0.82%	0.80%	0.83%	0.81%	0.84%	0.82%
	740	0.81%	1.01%	0.87%	1.01%	0.90%	0.81%	0.92%	0.84%	0.94%	0.87%	0.81%	0.89%	0.83%	0.90%	0.85%	0.81%	0.87%	0.83%	0.88%	0.84%	0.81%	0.86%	0.83%	0.87%	0.84%	0.81%	0.85%	0.82%	0.86%	0.83%	0.81%	0.84%	0.82%	0.80%	0.83%	0.81%	0.84%	0.82%	0.80%	0.83%	0.81%
	750	0.80%	1.00%	0.86%	1.00%	0.89%	0.80%	0.91%	0.83%	0.92%	0.86%	0.80%	0.88%	0.82%	0.89%	0.84%	0.80%	0.86%	0.82%	0.87%	0.83%	0.80%	0.85%	0.81%	0.86%	0.83%	0.80%	0.84%	0.81%	0.85%	0.82%	0.80%	0.83%	0.81%	0.84%	0.82%	0.80%	0.83%	0.81%	0.84%	0.82%	0.80%
	760	1.18%	0.99%	0.85%	0.99%	0.88%	0.99%	0.90%	0.82%	0.91%	0.85%	0.92%	0.86%	0.81%	0.88%	0.83%	0.89%	0.85%	0.81%	0.86%	0.82%	0.87%	0.84%	0.80%	0.85%	0.82%	0.86%	0.83%	0.80%	0.84%	0.81%	0.85%	0.82%	0.80%	0.83%	0.81%	0.84%	0.82%	0.80%	0.83%	0.81%	
	770	1.17%	0.97%	0.83%	0.97%	0.87%	0.97%	0.89%	0.81%	0.90%	0.83%	0.91%	0.85%	0.80%	0.87%	0.82%	0.88%	0.83%	0.89%	0.85%	0.81%	0.86%	0.82%	0.87%	0.84%	0.81%	0.85%	0.83%	0.80%	0.84%	0.82%	0.85%	0.83%	0.80%	0.83%	0.81%	0.84%	0.82%	0.80%	0.83%	0.81%	
	780	1.15%	0.96%	0.82%	0.96%	0.85%	0.96%	0.87%	0.80%	0.89%	0.82%	0.90%	0.84%	0.90%	0.85%	0.81%	0.87%	0.82%	0.87%	0.84%	0.80%	0.85%	0.81%	0.85%	0.82%	0.86%	0.83%	0.81%	0.84%	0.82%	0.85%	0.82%	0.80%	0.83%	0.81%	0.84%	0.82%	0.80%	0.83%	0.81%		
	790	1.14%	0.95%	0.81%	0.95%	0.84%	0.95%	0.86%	0.95%	0.88%	0.81%	0.89%	0.83%	0.89%	0.84%	0.90%	0.85%	0.81%	0.86%	0.83%	0.87%	0.84%	0.80%	0.84%	0.81%	0.85%	0.82%	0.86%	0.83%	0.81%	0.84%	0.82%	0.85%	0.83%	0.81%	0.84%	0.82%	0.80%	0.83%	0.81%		
	800	1.13%	0.94%	0.80%	0.94%	0.83%	0.94%	0.85%	0.94%	0.87%	0.80%	0.88%	0.82%	0.88%	0.83%	0.89%	0.84%	0.80%	0.85%	0.82%	0.86%	0.83%	0.87%	0.83%	0.80%	0.84%	0.81%	0.85%	0.82%	0.86%	0.83%	0.81%	0.84%	0.82%	0.85%	0.83%	0.81%	0.84%	0.82%	0.80%	0.83%	0.81%
	810	1.11%	0.93%	1.06%	0.93%	0.82%	0.93%	0.84%	0.93%	0.85%	0.93%	0.86%	0.81%	0.87%	0.82%	0.88%	0.83%	0.88%	0.84%	0.81%	0.85%	0.81%	0.85%	0.82%	0.86%	0.83%	0.80%	0.84%	0.81%	0.84%	0.82%	0.85%	0.82%	0.80%	0.83%	0.81%	0.84%	0.82%	0.80%	0.83%	0.81%	
	820	1.10%	0.91%	1.05%	0.91%	0.81%	0.91%	0.83%	0.91%	0.84%	0.91%	0.85%	0.80%	0.86%	0.81%	0.87%	0.82%	0.87%	0.83%	0.87%	0.84%	0.80%	0.84%	0.81%	0.85%	0.82%	0.85%	0.83%	0.80%	0.83%	0.81%	0.84%	0.82%	0.81%	0.84%	0.82%	0.80%	0.83%	0.81%	0.84%	0.82%	
	830	1.08%	0.90%	1.03%	0.90%	0.80%	0.90%	0.82%	0.90%	0.83%	0.90%	0.84%	0.90%	0.85%	0.80%	0.86%	0.81%	0.86%	0.82%	0.86%	0.83%	0.87%	0.83%	0.80%	0.84%	0.81%	0.84%	0.82%	0.85%	0.82%	0.85%	0.83%	0.80%	0.83%	0.81%	0.83%	0.81%	0.84%	0.82%	0.80%	0.83%	0.81%
	840	1.07%	0.89%	1.02%	0.89%	0.99%	0.89%	0.81%	0.89%	0.82%	0.89%	0.83%	0.89%	0.84%	0.89%	0.85%	0.80%	0.85%	0.81%	0.85%	0.82%	0.86%	0.82%	0.86%	0.83%	0.80%	0.83%	0.81%	0.84%	0.81%	0.84%	0.82%	0.84%	0.82%	0.85%	0.82%	0.80%	0.83%	0.81%	0.84%	0.82%	
	850	1.06%	0.88%	1.01%	0.88%	0.98%	0.88%	0.80%	0.88%	0.81%	0.88%	0.82%	0.88%	0.83%	0.88%	0.84%	0.88%	0.84%	0.80%	0.84%	0.81%	0.85%	0.81%	0.85%	0.82%	0.85%	0.82%	0.85%	0.83%	0.80%	0.83%	0.81%	0.83%	0.81%	0.84%	0.81%	0.84%	0.82%	0.80%	0.83%	0.81%	
	860	1.05%	0.87%	1.00%	0.87%	0.97%	0.87%	0.95%	0.87%	0.81%	0.87%	0.81%	0.87%	0.82%	0.87%	0.83%	0.87%	0.83%	0.87%	0.83%	0.87%	0.84%	0.81%	0.84%	0.81%	0.84%	0.81%	0.84%	0.82%	0.85%	0.82%	0.85%	0.82%	0.80%	0.83%	0.81%	0.83%	0.81%	0.84%	0.82%	0.80%	0.83%
	870	1.03%	0.86%	0.99%	0.86%	0.96%	0.86%	0.94%	0.86%	0.93%	0.86%	0.80%	0.86%	0.81%	0.86%	0.82%	0.86%	0.82%	0.86%	0.82%	0.86%	0.83%	0.86%	0.83%	0.80%	0.83%	0.80%	0.83%	0.81%	0.84%	0.81%	0.84%	0.81%	0.84%	0.82%	0.84%	0.82%	0.80%	0.83%	0.81%	0.84%	0.82%
	880	1.02%	0.85%	0.97%	0.85%	0.95%	0.85%	0.93%	0.85%	0.92%	0.85%	0.91%	0.85%	0.80%	0.85%	0.81%	0.85%	0.81%	0.85%	0.82%	0.85%	0.82%	0.85%	0.82%	0.85%	0.82%	0.85%	0.82%	0.85%	0.83%	0.80%	0.83%	0.81%	0.83%	0.81%	0.83%	0.81%	0.83%	0.81%	0.83%	0.81%	
890	1.01%	0.84%	0.96%	0.84%	0.94%	0.84%	0.92%	0.84%	0.91%	0.84%	0.90%	0.84%	0.89%	0.84%	0.89%	0.84%	0.80%	0.84%	0.81%	0.84%	0.81%	0.84%	0.81%	0.84%	0.81%	0.84%	0.82%	0.84%	0.82%	0.84%	0.82%	0.84%	0.82%	0.84%	0.82%	0.80%	0.83%	0.81%	0.84%	0.82%	0.80%	
900	1.00%	0.83%	0.95%	0.83%	0.93%	0.83%	0.91%	0.83%	0.90%	0.83%	0.89%	0.83%	0.88%	0.83%	0.88%	0.83%	0.87%	0.83%	0.87%	0.83%	0.87%	0.83%	0.80%	0.83%	0.80%	0.83%	0.81%	0.83%	0.81%	0.83%	0.81%	0.83%	0.81%	0.83%	0.81%	0.83%	0.81%	0.83%	0.81%	0.83%	0.81%	
910	0.99%	0.82%	0.94%	0.82%	0.92%	0.82%	0.90%	0.82%	0.89%	0.82%	0.88%	0.82%	0.87%	0.82%	0.87%	0.82%	0.86%	0.82%	0.86%	0.82%	0.86%	0.82%	0.85%	0.82%	0.85%	0.82%	0.85%	0.82%	0.85%	0.82%	0.85%	0.82%	0.80%	0.83%	0.81%	0.84%	0.82%	0.80%	0.83%	0.81%		
920	0.98%	0.82%	0.93%	0.82%	0.91%	0.82%	0.89%	0.82%	0.88%	0.82%	0.87%	0.82%	0.86%	0.82%	0.86%	0.82%	0.85%	0.82%	0.85%	0.82%	0.85%	0.82%	0.84%	0.82%	0.84%	0.82%	0.84%	0.82%	0.84%	0.82%	0.84%	0.82%	0.84%	0.82%	0.80%	0.83%	0.81%	0.84%	0.82%	0.80%	0.83%	
930	0.97%	0.81%	0.92%	0.81%	0.90%	0.81%	0.88%	0.81%	0.87%	0.81%	0.86%	0.81%	0.85%	0.81%	0.85%	0.81%	0.84%	0.81%	0.84%	0.81%	0.84%	0.81%	0.84%	0.81%	0.83%	0.81%	0.83%	0.81%	0.83%	0.81%	0.83%	0.81%	0.83%	0.81%	0.83%	0.81%	0.83%	0.81%	0.83%	0.81%		
940	0.96%	1.06%	0.91%	1.00%	0.89%	0.96%	0.87%	0.93%	0.86%	0.91%	0.85%	0.90%	0.84%	0.89%	0.84%	0.88%	0.84%	0.87%	0.83%	0.86%	0.83%	0.86%	0.83%	0.85%	0.82%	0.85%	0.82%	0.85%	0.82%	0.84%	0.82%	0.84%	0.82%	0.84%	0.82%	0.80%	0.83%	0.81%	0.84%	0.82%	0.80%	
950	0.95%	1.05%	0.90%	0.99%	0.88%	0.95%	0.86%	0.92%	0.85%	0.90%	0.84%	0.89%	0.84%	0.88%	0.83%	0.87%	0.83%	0.86%	0.82%	0.86%	0.82%	0.85%	0.82%	0.84%	0.81%	0.84%	0.81%	0.84%	0.81%	0.84%	0.81%	0.83%	0.81%	0.83%	0.81%	0.83%	0.81%	0.83%	0.81%	0.83%	0.81%	
960	0.94%	1.04%	0.89%	0.98%	0.87%	0.94%	0.85%	0.91%	0.84%	0.89%	0.83%	0.88%	0.83%	0.87%	0.82%	0.86%	0.82%	0.85%	0.82%	0.85%	0.81%	0.84%	0.81%	0.84%	0.81%	0.83%	0.81%	0.83%	0.80%	0.83%	0.81%	0.83%	0.80%	0.82%	0.80%	0.82%	0.80%	0.82%	0.80%	0.82%	0.80%	
970	0.93%	1.03%	0.88%	0.97%	0.86%	0.93%	0.84%	0.90%	0.83%	0.88%	0.82%	0.87%	0.82%	0.86%	0.81%	0.85%	0.81%	0.84%	0.81%	0.84%	0.80%	0.83%	0.80%	0.83%	0.85%	0.82%	0.85%	0.82%	0.84%	0.82%	0.84%	0.81%	0.83%	0.81%	0.83%	0.81%</						