

												TA	BLE	1:	ГОТ	AL I	NUN	ЛВE	R O	F 3K	(G S	OLU	JAB	LE B	AG	S PE	R B	ATC	H/L	OA	D SI	ZE										
																				BAT	CH/LO	DAD	SIZE	(m <sup>3</sup> )																		
		1.0	1.2	1.4	1.6	1.8	2.0	2.2	2.4	2.6	2.8	3.0	3.2	3.4	3.6	3.8	4.0	4.2	4.4	4.6	4.8	5.0	5.2	5.4	5.6	5.8	6.0	6.2	6.4	6.6	6.8	7.0	7.2	7.4	7.6	7.8	8.0	8.2	8.4	8.6	8.8	9.0
	270	1	1				2	2	2	2	3	3	3	3	3	3	3	4	4	4	4	4	4	4	5	5	5	5	5	5	5	6	6	6	6	6	6	6	7	7	7	7
	280	1	1			2	2	2	2	2	3	3	3	3	3	3	3	4	4	4	4	4	4	5	5	5	5	5	5	5	6	6	6	6	6	6	6	7	7	7	7	7
1 1	290 300	1	1			2	2	2	2	3	3	3	3	3	3	3	4	4 4	4	4	4	4	5	5	5	5 5	5	5	5	6	6	6	6	6	7	7	7	7	7	7	8	8
	310	1	1			2	2	2	2	3	3	3	3	3	3	4	4	4	4	4	4	5	5	5	5	5	5	6	6	6	6	6	6	7	7	7	7	7	7	8	8	8
1 1	320	1	_		2	2	2	2	3	3	3	3	3	3	4	4	4	4	4	4	5	5	5	5	5	5	6	6	6	6	6	6	7	7	7	7	7	7	8	8	8	8
	330	1			2	2	2	2	3	3	3	3	3	3	4	4	4	4	4	5	5	5	5	5	5	6	6	6	6	6	6	7	7	7	7	7	8	8	8	8	8	8
	340	1			2	2	2	2	3	3	3	3	3	4	4	4	4	4	4	5	5	5	5	5	6	6	6	6	6	6	7	7	7	7	7	8	8	8	8	8	8	9
	350	1			2	2	2	3	3	3	3	3	3	4	4	4	4	4	5	5	5	5	5	6	6	6	6	6	6	7	7	7	7	7	8	8	8	8	8	9	9	9
	360 370	1		2	2	2	2	3	3	3	3	3	4	4	4	4	4	5 5	5	5	5	5	5	6	6	6	6	6	7	7	7	7	7	8	8	8	8	8	9	9	9	9
_	380	1		2	2	2	2	3	3	3	3	3	4	4	4	4	5	5	5	5	5	5	6	6	6	6	7	7	7	7	7	8	8	8	8	8	9	9	9	9	9	9
m <sup>3</sup> )	390			2	2	2	3	3	3	3	3	4	4	4	4	4	5	5	5	5	5	6	6	6	6	7	7	7	7	7	8	8	8	8	8	9	9	9	9	9	10	10
(g)	400			2	2	2	3	3	3	3	3	4	4	4	4	5	5	5	5	5	6	6	6	6	6	7	7	7	7	8	8	8	8	8	9	9	9	9	9	10	10	10
R (	410			2	2	2	3	3	3	3	4	4	4	4	4	5	5	5	5	6	6	6	6	6	7	7	7	7	7	8	8	8	8	9	9	9	9	9	10	10	10	10
H	420		2	2	2	3	3	3	3	3	4	4	4	4	5	5	5	5	5	6	6	6	6	7	7	7	7	7	8	8	8	8	9	9	9	9	9	10	10	10	10	11
<b>■</b>	430		2	2	2	3	3	3	3	3	4	4	4	4	5	5	5	5	6	6	6	6	6	7	7	7	7	8	8	8	8	9	9	9	9	9	10	10	10	10	11	11
BIC	440 450		2	2	2	3	3	3	3	4	4	4	4	5	5 5	5	5	5	6	6	6	6	7	7	7	7	8	8	8	8	9	9	9	9	9	10	10	10	10	11	11	11
	460		2	2	2	3	3	3	3	4	4	4	4	5	5	5	5	6	6	6	6	7	7	7	7	8	8	8	8	9	9	9	9	10	10	10	10 10	10 11	11	11	11	12
ER (	470		2	2	3	3	3	3	4	4	4	4	5	5	5	5	6	6	6	6	7	7	7	7	8	8	8	8	9	9	9	9	10	10	10	10	11	11	11	11	12	12
L	480		2	2	3	3	3	3	4	4	4	4	5	5	5	5	6	6	6	6	7	7	7	7	8	8	8	8	9	9	9	9	10	10	10	10	11	11	11	12	12	12
	490		2	2	3	3	3	3	4	4	4	4	5	5	5	5	6	6	6	7	7	7	7	8	8	8	8	9	9	9	9	10	10	10	10	11	11	11	11	12	12	12
Z	500	2	2	2	3	3	3	3	4	4	4	4	5	5	5	6	6	6	6	7	7	7	7	8	8	8	8	9	9	9	10	10	10	10	11	11	11	11	12	12	12	12
8	510	2	2	2	3	3	3	3	4	4	4	5	5	5	5	6	6	6	6	7	7	7	8	8	8	8	9	9	9	9	10	10	10	11	11	11	11	12	12	12	12	13
NS	520 530	2	2	2	3	3	3	4	4	4	4	5	5 5	5	5	6	6	6	7	7	7	8	8	8	8	9	9	9	9	10	10 10	10	10 11	11	11	12	12 12	12	12 12	12 13	13 13	13
TIOU	540	2	2	3	3	3	3	4	4	4	5	5	5	5	6	6	6	7	7	7	7	8	8	8	9	9	9	9	10	10	10	11	11	11	11	12	12	12	13	13	13	13
ΙEΙ	550	2	2	3	3	3	3	4	4	4	5	5	5	5	6	6	6	7	7	7	8	8	8	8	9	9	9	10	10	10	10	11	11	11	12	12	12	13	13	13	13	14
1EN	560	2	2	3	3	3	3	4	4	4	5	5	5	6	6	6	6	7	7	7	8	8	8	9	9	9	9	10	10	10	11	11	11	12	12	12		13	13	13	14	14
CEME	570	2	2	3	3	3	4	4	4	4	5	5	5	6	6	6	7	7	7	7	8	8	8	9	9	9	10	10	10	11	11	11	11	12	12	12	13	13	13	14	14	14
	580	2	2	3	3	3	4	4	4	5	5	5	5	6	6	6	7	7	7	8	8	8	9	9	9	9	10	10	10	11	11	11	12	12	12	13	13	13	13	14	14	14
	590	2	2	3	3	3	4	4	4	5	5	5	6	6	6	6	7	7	7	8	8	8	9	9	9	10	10	10	11	11	11	12	12	12	12		13	13	14	14	14	15
	600 610	2	2	3	3	3	4	4	4	5	5	5	6	6	6	7	7	7	8	8	8	<b>8</b> 9	9	9	9	10	10	10 11	11	11	11 12	12 12	12	12 13	13 13	13 13	13 14	14	14 14	14 14	15 15	15 15
	620	2	2	3	3	3	4	4	4	5	5	5	6	6	6	7	7	7	8	8	8	9	9	9	10	10	10	11	11	11	12	12	12	13	13	13	14	14	14	15	15	15
	630	2	3	3	3	4	4	4	5	5	5	6	6	6	7	7	7	8	8	8	9	9	9	10	10	10	11	11	11		12	12	13	13	13	14	14	14	15	15	15	16
	640	2	3	3	3	4	4	4	5	5	5	6	6	6	7	7	7	8	8	8	9	9	9	10	10	10	11	11	11	12	12	12	13	13	13	14	14	14	15	15	16	16
[	650	2	3	3	3	4	4	4	5	5	5	6	6	6	7	7	7	8	8	8	9	9	10	10	10	11		11	12		12	13	13	13	14	14	14	15	15	15	16	16
	660	2	3	3	3	4	4	4	5	5	5	6	6	6	7	7	8	8	8	9	9	9	10	10	10	11		11	12		12	13	13	14	14	14	15	15	15	16	16	16
	670	2	3	3	3	4	4	4	5	5	6	6	6	7	7	7	8	8	8	9	9	9	10	10	11	11		12	12		13	13	13	14	14	14	15	15	16	16	_	17
	680 690	2	3	3	3	4	4	5	5 5	5	6	6	6	7	7	7	8	8	<b>8</b>	9	9	10 10	10 10	10 10	11	11 11		12 12	12 12		13 13	13 13	14 14	14 14	14	15 15	15 15	15 16	16 16	16 16		17 17
	UZU		3	J	J	4	4	J	J	J 3	U	U	U	/	/	/	0	0	9	9	9	10	10	10	11	11	12	12	12	13	13	13	14	14	14	10	13	10	10	10	1/	1/

## XYPEX ADMIXTURES DOSING CHART - XYPEX C-1000 NF CHART - 3KG BAGS



												TA	BLE	1:1	ОТ	AL I	IUN	1BE	R OI	3K	G S	OLU	JAB	LE B	AG	S PE	R B	ATC	H/L	OA	D SI	ZE										
																				BATC	H/LC	DAD	SIZE	(m <sup>3</sup> )																		
		1.0	1.2	1.4	1.6	1.8	2.0	2.2	2.4	2.6	2.8	3.0	3.2	3.4	3.6	3.8	4.0	4.2	4.4	4.6	4.8	5.0	5.2	5.4	5.6	5.8	6.0	6.2	6.4	6.6	6.8	7.0	7.2	7.4	7.6	7.8	8.0	8.2	8.4	8.6	8.8	9.0
	700	2	3	3	3	4	4	5	5	5	6	6	6	7	7	8	8	8	9	9	9	10	10	11	11	11	12	12	12	13	13	14	14	14	15	15	15	16	16	17	17	17
	710	2	3	3	4	4	4	5	5	5	6	6	7	7	7	8	8	8	9	9	10	10	10	11	11	11	12	12	13	13	13	14	14	15	15	15	16	16	16	17	17	18
	720	2	3	3	4	4	4	5	5	5	6	6	7	7	7	8	8	9	9	9	10	10	10	11	11	12	12	12	13	13	14	14	14	15	15	15	16	16	17	17	17	18
	730	2	3	3	4	4	4	5	5	6	6	6	7	7	8	8	8	9	9	9	10	10	11	11	11	12	12	13	13	13	14	14	15	15	15	16	16	16	17	17	18	18
	740	2	3	3	4	4	4	5	5	6	6	6	7	7	8	8	8	9	9	10	10	10	11	11	12	12	12	13	13	14	14	14	15	15	15	16	16	17	17	17	18	18
3)	750	2	3	3	4	4	4	5	5	6	6	6	7	7	8	8	8	9	9	10	10	10	11	11	12	12	12	13	13	14	14	14	15	15	16	16	16	17	17	18	18	18
/m	760	3	3	3	4	4	5	5	5	6	6	7	7	7	8	8	9	9	9	10	10	11	11	11	12	12	13	13	13	14	14	15	15	15	16	16	17	17	18	18	18	19
kg/	770	3	3	3	4	4	5	5	5	6	6	7	7	7	8	8	9	9	10	10	10	11	11	12	12	12	13	13	14	14	14	15	15	16	16	17	17	17	18	18	19	19
R (	780	3	3	3	4	4	5	5	5	6	6	7	7	8	8	8	9	9	10	10	10	11	11	12	12	13	13	13	14	14	15	15	15	16	16	17	17	18	18	18	19	19
Œ	790	3	3	3	4	4	5	5	6	6	6	7	7	8	8	9	9	9	10	10	11	11	11	12	12	13	13	14	14	14	15	15	16	16	17	17	17	18	18	19	19	19
ME	800	3	3	3	4	4	5	5	6	6	6	7	7	8	8	9	9	9	10	10	11	11	12	12	12	13	13	14	14	15	15	15	16	16	17	17	18	18	18	19	19	20
C	810	3	3	4	4	4	5	5	6	6	7	7	7	8	8	9	9	10	10	10	11	11	12	12	13	13	13	14	14	15	15	16	16	16	17	17	18	18	19	19	20	20
CUBI	820	3	3	4	4	4	5	5	6	6	7	7	7	8	8	9	9	10	10	11	11	11	12	12	13	13	14	14	14	15	15	16	16	17	17	18	18	18	19	19	20	20
_	830	3	3	4	4	4	5	5	6	6	7	7	8	8	8	9	9	10	10	11	11	12	12	12	13	13	14	14	15	15	16	16	16	17	17	18	18	19	19	20	20	20
ER	840	3	3	4	4	5	5	5	6	6	7	7	8	8	9	9	9	10	10	11	11	12	12	13	13	13	14	14	15	15	16	16	17	17	18	18	18	19	19	20	20	21
TP	850	3	3	4	4	5	5	5	6	6	7	7	8	8	9	9	10	10	10	11	11	12	12	13	13	14	14	15	15	15	16	16	17	17	18	18	19	19	20	20	20	21
ENT	860	3	3	4	4	5	5	6	6	6	7	7	8	8	9	9	10	10	11	11	12	12	12	13	13	14	14	15	15	16	16	17	17	17	18	18	19	19	20	20	21	21
Z	870	3	3	4	4	5	5	6	6	7	7	7	8	8	9	9	10	10	11	11	12	12	13	13	13	14	14	15	15	16	16	17	17	18	18	19	19	20	20	20	21	21
CON	880	3	3	4	4	5	5	6	6	7	7	8	8	8	9	9	10	10	11	11	12	12	13	13	14	14	15	15	16	16	16	17	17	18	18	19	19	20	20	21	21	22
US (	890	3	3	4	4	5	5	6	6	7	7	8	8	9	9	10	10	10	11	11	12	12	13	13	14	14	15	15	16	16	17	17	18	18	19	19	19	20	20	21	21	22
	900	3	3	4	4	5	5	6	6	7	7	8	8	9	9	10	10	11	11	12	12	12	13	13	14	14	15	15	16	16	17	17	18	18	19	19	20	20	21	21	22	22
EMENTITIO	910	3	3	4	4	5	5	6	6	7	7	8	8	9	9	10	10	11	11	12	12	13	13	14	14	15	15	16	16	17	17	17	18	18	19	19	20	20	21	21	22	22
Z	920	3	3	4	4	5	5	6	6	7	7	8	8	9	9	10	10	11	11	12	12	13	13	14	14	15	15	16	16	17	17	18	18	19	19	20	20	21	21	22	22	23
ME	930	3	3	4	4	5	5	6	6	7	7	8	8	9	9	10	10	11	11	12	12	13	13	14	14	15	15	16	16	17	17	18	18	19	19	20	20	21	21	22	22	23
CEN	940	3	4	4	5	5	6	6	7	7	8	8	9	9	10	10	11	11	12	12	13	13	14	14	15	15	16	16	17	17	18	18	19	19	20	20	21	21	22	22	23	23
	950	3	4	4	5	5	6	6	7	7	8	8		-					12							15						18							22		23	
	960	3	4	4	5	5	6	6	7	7	8	8	9						12		13					15		_				18					21	21		23		
	970	3	4	4	5		6	6	7	7	8	8							12		13					16						19			20	21	21			23		
	980	3		4	5			6		7	8								12													19				21				23		
	990	3	4	4	5	5	6	6	7	7	8		9	9	10	11	11	12	12	13	13	14	14	15	15	16	16			18	18	19	20	20	21	21	22	22	23	23	24	24
	1000	3	4	4	5	5	6	6	7	7	8	8	9	10	10	11	11	12	12	13	13	14	14	15	15	16	16	17	18	18	19	19	20	20	21	21	22	22	23	23	24	24

Notes: 1. Soluable bags are not recommended in instances of black cells

black cells require part bags to achieve suitable dosing rates

- 2. Cementitious content includes Supplementary Cementious Materials (SCM's) such as Fly Ash, Silica Fume, General Purpose Cement, Ground Granulated Bast Furnace Slag (Slag) or similar
- 3. Xypex C-1000 NF additive must always be dosed at a rate not less than 0.8% of cementitious content and not more than 1.2% of comentitious content. Refer to table 2 for percentages based on bags provide in table 1 above.
- 4. For any mixes where the cementitious content is other than shown above, please contact your nearest Xypex distributor or representiative.
- 5. Product must be added to the agitator prior to the addition of water, aggregate or cement

Ph: Head Office (02) 6040 2444 NSW: (02) 9896 4999 QLD: (07) 3442 4300 VIC: (03) 9543 7933 SA: (08) 8297 1288 WA: (08) 9434 3844

## XYPEX ADMIXTURES DOSING CHART - XYPEX C-1000 NF CHART - 3KG BAGS



														ΤΔΕ	RIF :	) · p	PFR(	`FN	ΤΔG	FΩ	F D	)SF	RΔ	SFD	ON	BA	GS I	N T	ΔRI	F 1												$\neg$
														177.	, E L		LI	JEIV						-			<u> </u>		ADE.													
		1.0	1 2	11	1.6	1 2	2.0	2.2	2.4	2.6	2.8	3.0	3.2	3 /	3.6	3.8	4.0	4.2			H/L(				5.6	5.8	6.0	6.2	6.4	6.6	6.8	7.0	7.2	7.4	7.6	7 2	8.0	8.2	8.4	86	8.8	9.0
	270	1.11%	0.93%	1,4	1.0	1.0	1.11%	1.01%	0.93%	0.85%	1.100/	1.11%	1.04%	0.98%	0.93%	0.88%	0.83%	1.06%	1.01%	0.97%	0.93%	0.89%	0.85%	0.82%	0.99%	0.96%	0.93%	0.90%	0.4	0.84%	0.82%	0.95%	0.93%	0.90%	0.88%	0.85%	0.83%	0.81%	0.93%	0.90%	0.88%	0.86%
	280	1.11%	0.93%			1.19%	1.11%	0.07%	0.93%	0.85%	1.15%	1.11%	1.04%	0.98%	0.93%	0.88%	0.83%	1.06%	0.97%	0.97%	0.93%	0.89%	0.85%	0.82%	0.99%	0.96%	0.93%	0.90%	0.87%	0.84%	0.82%	0.95%	0.93%	0.90%	0.85%	0.85%	0.83%	0.81%	0.93%	0.90%	0.85%	0.85%
	290	1.07%	0.86%			1.15%	1.07%	0.94%	0.85%	1.19%	1.11%	1.07%	0.97%	0.93%	0.85%	0.83%	1.03%	0.99%	0.94%	0.90%	0.86%	0.83%	0.82%	0.95%	0.92%	0.92%	0.85%	0.83%	0.81%	0.94%	0.93%	0.92%	0.85%	0.84%	0.82%	0.93%	0.80%	0.91%	0.85%	0.84%	0.82%	0.83%
1 F	300	1.00%	0.83%			1.11%	1.00%	0.91%	0.83%	1.15%	1.07%	1.00%	0.94%	0.88%	0.83%	1.05%	1.00%	0.95%	0.91%	0.87%	0.83%	0.80%	0.96%	0.93%	0.89%	0.86%	0.83%	0.81%	0.94%	0.91%	0.88%	0.86%	0.83%	0.81%	0.92%	0.90%	0.88%	0.85%	0.83%	0.81%	0.91%	0.89%
	310	0.97%	0.81%			1.08%	0.97%	0.88%	0.81%	1.12%	1.04%	0.97%	0.91%	0.85%	0.81%	1.02%	0.97%	0.92%	0.88%	0.84%	0.81%	0.97%	0.93%	0.90%	0.86%	0.83%	0.81%	0.94%	0.91%	0.88%	0.85%	0.83%	0.81%	0.92%	0.89%	0.87%	0.85%	0.83%	0.81%	0.90%	0.88%	0.86%
	320	0.94%			1.17%	1.04%	0.94%	0.85%	1.17%	1.08%	1.00%	0.94%	0.88%	0.83%	1.04%	0.99%	0.94%	0.89%	0.85%	0.82%	0.98%	0.94%	0.90%	0.87%	0.84%	0.81%	0.94%	0.91%	0.88%	0.85%	0.83%	0.80%	0.91%	0.89%	0.86%	0.84%	0.82%	0.80%	0.89%	0.87%	0.85%	0.83%
	330	0.91%			1.14%	1.01%	0.91%	0.83%	1.14%	1.05%	0.97%	0.91%	0.85%	0.80%	1.01%	0.96%	0.91%	0.87%	0.83%	0.99%	0.95%	0.91%	0.87%	0.84%	0.81%	0.94%	0.91%	0.88%	0.85%	0.83%	0.80%	0.91%	0.88%	0.86%	0.84%	0.82%	0.91%	0.89%	0.87%	0.85%	0.83%	0.81%
	340	0.88%			1.10%	0.98%	0.88%	0.80%	1.10%	1.02%	0.95%	0.88%	0.83%	1.04%	0.98%	0.93%	0.88%	0.84%	0.80%	0.96%	0.92%	0.88%	0.85%	0.82%	0.95%	0.91%	0.88%	0.85%	0.83%	0.80%	0.91%	0.88%	0.86%	0.83%	0.81%	0.90%	0.88%	0.86%	0.84%	0.82%	0.80%	0.88%
	350	0.86%			1.07%	0.95%	0.86%	1.17%	1.07%	0.99%	0.92%	0.86%	0.80%	1.01%	0.95%	0.90%	0.86%	0.82%	0.97%	0.93%	0.89%	0.86%	0.82%	0.95%	0.92%	0.89%	0.86%	0.83%	0.80%	0.91%	0.88%	0.86%	0.83%	0.81%	0.90%	0.88%	0.86%	0.84%	0.82%	0.90%	0.88%	0.86%
	360	0.83%		1.19%	1.04%	0.93%	0.83%	1.14%	1.04%	0.96%	0.89%	0.83%	1.04%	0.98%	0.93%	0.88%	0.83%	0.99%	0.95%	0.91%	0.87%	0.83%	0.80%	0.93%	0.89%	0.86%	0.83%	0.81%	0.91%	0.88%	0.86%	0.83%	0.81%	0.90%	0.88%	0.85%	0.83%	0.81%	0.89%	0.87%	0.85%	0.83%
	370	0.81%		1.16%	1.01%	0.90%	0.81%	1.11%	1.01%	0.94%	0.87%	0.81%	1.01%	0.95%	0.90%	0.85%	0.81%	0.97%	0.92%	0.88%	0.84%	0.81%	0.94%	0.90%	0.87%	0.84%	0.81%	0.92%	0.89%	0.86%	0.83%	0.81%	0.90%	0.88%	0.85%	0.83%	0.81%	0.89%	0.87%	0.85%	0.83%	0.81%
1_	380			1.13%	0.99%	0.88%	1.18%	1.08%	0.99%	0.91%	0.85%	1.05%	0.99%	0.93%	0.88%	0.83%	0.99%	0.94%	0.90%	0.86%	0.82%	0.95%	0.91%	0.88%	0.85%	0.82%	0.92%	0.89%	0.86%	0.84%	0.81%	0.90%	0.88%	0.85%	0.83%	0.81%	0.89%	0.87%	0.85%	0.83%	0.81%	0.88%
m <sup>3</sup>	390			1.10%	0.96%	0.85%	1.15%	1.05%	0.96%	0.89%	0.82%	1.03%	0.96%	0.90%	0.85%	0.81%	0.96%	0.92%	0.87%	0.84%	0.80%	0.92%	0.89%	0.85%	0.82%	0.93%	0.90%	0.87%	0.84%	0.82%	0.90%	0.88%	0.85%	0.83%	0.81%	0.89%	0.87%	0.84%	0.82%	0.81%	0.87%	0.85%
/g	400			1.07%	0.94%	0.83%	1.13%	1.02%	0.94%	0.87%	0.80%	1.00%	0.94%	0.88%	0.83%	0.99%	0.94%	0.89%	0.85%	0.82%	0.94%	0.90%	0.87%	0.83%	0.80%	0.91%	0.88%	0.85%	0.82%	0.91%	0.88%	0.86%	0.83%	0.81%	0.89%	0.87%	0.84%	0.82%	0.80%	0.87%	0.85%	0.83%
<b>*</b>	410			1.05%	0.91%	0.81%	1.10%	1.00%	0.91%	0.84%	1.05%	0.98%	0.91%	0.86%	0.81%	0.96%	0.91%	0.87%	0.83%	0.95%	0.91%	0.88%	0.84%	0.81%	0.91%	0.88%	0.85%	0.83%	0.80%	0.89%	0.86%	0.84%	0.81%	0.89%	0.87%	0.84%	0.82%	0.80%	0.87%	0.85%	0.83%	0.81%
ER	420		1.19%	1.02%	0.89%	1.19%	1.07%	0.97%	0.89%	0.82%	1.02%	0.95%	0.89%	0.84%	0.99%	0.94%	0.89%	0.85%	0.81%	0.93%	0.89%	0.86%	0.82%	0.93%	0.89%	0.86%	0.83%	0.81%	0.89%	0.87%	0.84%	0.82%	0.89%	0.87%	0.85%	0.82%	0.80%	0.87%	0.85%	0.83%	0.81%	0.87%
I⊞⊦	430		1.16%	1.00%	0.87%	1.16%	1.05%	0.95%	0.87%	0.81%	1.00%	0.93%	0.87%	0.82%	0.97%	0.92%	0.87%	0.83%	0.95%	0.91%	0.87%	0.84%	0.81%	0.90%	0.87%	0.84%	0.81%	0.90%	0.87%	0.85%	0.82%	0.90%	0.87%	0.85%	0.83%	0.81%	0.87%	0.85%	0.83%	0.81%	0.87%	0.85%
	440		1.14%	0.97%	0.85%	1.14%	1.02%	0.93%	0.85%	1.05%	0.97%	0.91%	0.85%	0.80%	0.95%	0.90%	0.85%	0.81%	0.93%	0.89%	0.85%	0.82%	0.92%	0.88%	0.85%	0.82%	0.91%	0.88%	0.85%	0.83%	0.80%	0.88%	0.85%	0.83%	0.81%	0.87%	0.85%	0.83%	0.81%	0.87%	0.85%	0.83%
BC	450 460		1.11%	0.95%	0.83%	1.11%	1.00%	0.91%	0.83%	1.03%	0.95%	0.89%	0.83%	0.98%	0.93%	0.88%	0.83%	0.95%	0.91%	0.87%	0.83%	0.80%	0.90%	0.86%	0.83%	0.80%	0.89%	0.86%	0.83%	0.81%	0.88%	0.86%	0.83%	0.81%	0.88%	0.85%	0.83%	0.81%	0.87%	0.85%	0.83%	0.81%
CUBI	470		1.09%	0.93%	0.82%	1.09%	0.98%	0.89%	1.06%	0.98%	0.93%	0.87%	1.00%	0.96%	0.91%	0.86%	0.82%	0.93%	0.89%	0.85%	0.82%	0.91%	0.88%	0.85%	0.82%	0.90%	0.87%	0.84%	0.82%	0.89%	0.86%	0.84%	0.82%	0.88%	0.86%	0.84%	0.82%	0.87%	0.85%	0.83%	0.82%	0.87%
~	480		1.06%	0.91%	1.20%	1.06%	0.96%	0.87%	1.06%	0.98%	0.91%	0.85%	0.98%	0.94%	0.89%	0.84%	0.96%	0.91%	0.87%	0.83%	0.93%	0.89%	0.86%	0.83%	0.91%	0.88%	0.83%	0.82%	0.90%	0.87%	0.84%	0.82%	0.89%	0.86%	0.84%	0.82%	0.86%	0.86%	0.84%	0.82%	0.87%	0.85%
PE	490		1.02%	0.85%	1.17%	1.02%	0.92%	0.83%	1.04%	0.94%	0.85%	0.83%	0.96%	0.92%	0.85%	0.82%	0.94%	0.85%	0.83%	0.93%	0.89%	0.86%	0.84%	0.91%	0.85%	0.84%	0.82%	0.81%	0.86%	0.83%	0.81%	0.87%	0.85%	0.83%	0.82%	0.86%	0.84%	0.84%	0.82%	0.85%	0.83%	0.82%
	500	1.20%	1.00%	0.86%	1.13%	1.00%	0.90%	0.82%	1.00%	0.92%	0.86%	0.80%	0.94%	0.88%	0.83%	0.95%	0.90%	0.86%	0.82%	0.91%	0.88%	0.84%	0.81%	0.89%	0.86%	0.83%	0.80%	0.87%	0.84%	0.82%	0.88%	0.86%	0.83%	0.81%	0.87%	0.85%	0.83%	0.80%	0.86%	0.84%	0.82%	0.80%
TENI	510	1.18%	0.98%	0.84%	1.10%	0.98%	0.88%	0.80%	0.98%	0.90%	0.84%	0.98%	0.92%	0.87%	0.82%	0.93%	0.88%	0.84%	0.80%	0.90%	0.86%	0.82%	0.90%	0.87%	0.84%	0.81%	0.88%	0.85%	0.83%	0.80%	0.87%	0.84%	0.82%	0.87%	0.85%	0.83%	0.81%	0.86%	0.84%	0.82%	0.80%	0.85%
	520	1.15%	0.96%	0.82%	1.08%	0.96%	0.87%	1.05%	0.96%	0.89%	0.82%	0.96%	0.90%	0.85%	0.80%	0.91%	0.87%	0.82%	0.92%	0.88%	0.84%	0.81%	0.89%	0.85%	0.82%	0.90%	0.87%	0.84%	0.81%	0.87%	0.85%	0.82%	0.80%	0.86%	0.84%	0.81%	0.87%	0.84%	0.82%	0.81%	0.85%	0.83%
Ö		1.13%	0.94%	0.81%	1.06%	0.94%	0.85%	1.03%	0.94%	0.87%	0.81%	0.94%	0.88%	0.83%	0.94%	0.89%	0.85%	0.81%	0.90%	0.86%	0.83%	0.91%	0.87%	0.84%	0.81%	0.88%	0.85%	0.82%	0.88%	0.86%	0.83%	0.81%	0.86%	0.84%	0.82%	0.87%	0.85%	0.83%	0.81%	0.86%	0.84%	0.82%
OS					1.04%			1.01%	0.93%	0.85%	0.99%	0.93%	0.87%	0.82%	0.93%	0.88%	0.83%	0.93%	0.88%	0.85%	0.81%	0.89%	0.85%	0.82%	0.89%	0.86%	0.83%	0.81%	0.87%	0.84%	0.82%	0.87%	0.85%	0.83%	0.80%	0.85%	0.83%	0.81%	0.86%	0.84%	0.82%	0.80%
	550	1.09%	0.91%	1.17%	1.02%	0.91%	0.82%	0.99%	0.91%	0.84%	0.97%	0.91%	0.85%	0.80%	0.91%	0.86%	0.82%	0.91%	0.87%	0.83%	0.91%	0.87%	0.84%	0.81%	0.88%	0.85%	0.82%	0.88%	0.85%	0.83%	0.80%	0.86%	0.83%	0.81%	0.86%	0.84%	0.82%	0.86%	0.84%	0.82%	0.81%	0.85%
IFL	560	1.07%	0.89%	1.15%	1.00%	0.89%	0.80%	0.97%	0.89%	0.82%	0.96%	0.89%	0.84%	0.95%	0.89%	0.85%	0.80%	0.89%	0.85%	0.82%	0.89%	0.86%	0.82%	0.89%	0.86%	0.83%	0.80%	0.86%	0.84%	0.81%	0.87%	0.84%	0.82%	0.87%	0.85%	0.82%	0.80%	0.85%	0.83%	0.81%	0.85%	0.83%
CEMENTITIOUS	570	1.05%	0.88%	1.13%	0.99%	0.88%	1.05%	0.96%	0.88%	0.81%	0.94%	0.88%	0.82%	0.93%	0.88%	0.83%	0.92%	0.88%	0.84%	0.80%	0.88%	0.84%	0.81%	0.88%	0.85%	0.82%	0.88%	0.85%	0.82%	0.88%	0.85%	0.83%	0.80%	0.85%	0.83%	0.81%	0.86%	0.83%	0.81%	0.86%	0.84%	0.82%
	580	1.03%		1.11%	_				0.86%		0.92%	<b>!</b>	0.81%		0.86%			_	0.82%					_		0.80%							0.86%	0.84%	0.82%						0.82%	
ا ت					0.95%			_			_		0.95%	_	0.85%			_	0.81%				_			0.88%								0.82%								
					0.94%								0.94%	_	0.83%									_		0.86%								0.81%				0.85%				
1								_			_		_	_			_	_	_																			0.84%				
													0.91%													0.83%												0.83%		_		
1 }					0.89%				0.99%				0.89%		0.93%			_	_			_		_		0.82%								0.84%				0.81%				
-					0.88%	_							0.88%		0.91%				_			_		_	_	0.81%												0.80%				
-	650 660				0.87%				0.96%		0.82%		0.87%		0.90%				0.84%		-					0.88%								0.81%			0.81%					
-					0.85%				0.95%		0.81%		0.85%		0.88%											0.86%												0.83%				
					0.84%					0.86%	_		0.84%		0.87%								_			0.85%								0.85%				0.82%				
					0.83%					0.85%		1	0.83%		0.86%											0.84%								0.83%			0.83%					
	700			0.93%		0.97%			0.91%		0.93%		0.82%		0.83%		1		0.89%							0.82%								0.82%			0.82%		0.83%		0.84%	
					1.06%	_			_				0.80%	_	0.83%				0.86%			_				0.81%								0.81%				0.84%				
	, 10	0.85%	1.00%	0.91%	1.00%	0.94%	0.85%	0.90%	0.88%	0.81%	0.91%	0.65%	0.92%	0.87%	0.82%	0.89%	0.85%	0.80%	0.80%	0.83%	0.88%	0.83%	0.81%	0.80%	0.83%	0.80%	0.83%	0.82%	0.80%	0.83%	0.81%	0.83%	0.82%	0.80%	0.83%	0.81%	0.83%	0.82%	0.80%	0.84%	0.82%	0.65%

Xypex Australia www.xypex.com.au

Revision: B Date: 13th March 2020

## XYPEX ADMIXTURES DOSING CHART - XYPEX C-1000 NF CHART - 3KG BAGS



													,	TAB	LE 2	2 : P	ERC	EN'	TAG	ΕO	F D	OSE	BAS	SED	ON	BA	GS I	N T	ABL	E 1												
																					CH/LO																					$\neg$
		1.0	1.2	1.4	1.6	1.8	2.0	2.2	2.4	2.6	2.8	3.0	3.2	3.4	3.6	3.8	4.0	4.2							5.6	5.8	6.0	6.2	6.4	6.6	6.8	7.0	7.2	7.4	7.6	7.8	8.0	8.2	8.4	8.6	8.8	9.0
	720	0.83%	1.04%	0.89%	1.04%	0.93%	0.83%	0.95%	0.87%	0.80%	0.89%	0.83%	0.91%	0.86%	0.81%	0.88%	0.83%	0.89%	0.85%	0.82%	0.87%	0.83%	0.80%	0.85%	0.82%	0.86%	0.83%	0.81%	0.85%	0.82%	0.86%	0.83%	0.81%	0.84%	0.82%	0.80%	0.83%	0.81%	0.84%	0.82%	0.80%	0.83%
	730	0.82%	1.03%	0.88%	1.03%	0.91%	0.82%	0.93%	0.86%	0.95%	0.88%	0.82%	0.90%	0.85%	0.91%	0.87%	0.82%	0.88%	0.84%	0.80%	0.86%	0.82%	0.87%	0.84%	0.81%	0.85%	0.82%	0.86%	0.83%	0.81%	0.85%	0.82%	0.86%	0.83%	0.81%	0.84%	0.82%	0.80%	0.83%	0.81%	0.84%	0.82%
	740	0.81%	1.01%	0.87%	1.01%	0.90%	0.81%	0.92%	0.84%	0.94%	0.87%	0.81%	0.89%	0.83%	0.90%	0.85%	0.81%	0.87%	0.83%	0.88%	0.84%	0.81%	0.86%	0.83%	0.87%	0.84%	0.81%	0.85%	0.82%	0.86%	0.83%	0.81%	0.84%	0.82%	0.80%	0.83%	0.81%	0.84%	0.82%	0.80%	0.83%	0.81%
	750	0.80%	1.00%	0.86%	1.00%	0.89%	0.80%	0.91%	0.83%	0.92%	0.86%	0.80%	0.88%	0.82%	0.89%	0.84%	0.80%	0.86%	0.82%	0.87%	0.83%	0.80%	0.85%	0.81%	0.86%	0.83%	0.80%	0.84%	0.81%	0.85%	0.82%	0.80%	0.83%	0.81%	0.84%	0.82%	0.80%	0.83%	0.81%	0.84%	0.82%	0.80%
	760	1.18%	0.99%	0.85%	0.99%	0.88%	0.99%	0.90%	0.82%	0.91%	0.85%	0.92%	0.86%	0.81%	0.88%	0.83%	0.89%	0.85%	0.81%	0.86%	0.82%	0.87%	0.84%	0.80%	0.85%	0.82%	0.86%	0.83%	0.80%	0.84%	0.81%	0.85%	0.82%	0.80%	0.83%	0.81%	0.84%	0.82%	0.85%	0.83%	0.81%	0.83%
3	770	1.17%	0.97%	0.83%	0.97%	0.87%	0.97%	0.89%	0.81%	0.90%	0.83%	0.91%	0.85%	0.80%	0.87%	0.82%	0.88%	0.83%	0.89%	0.85%	0.81%	0.86%	0.82%	0.87%	0.83%	0.81%	0.84%	0.82%	0.85%	0.83%	0.80%	0.83%	0.81%	0.84%	0.82%	0.85%	0.83%	0.81%	0.83%	0.82%	0.84%	0.82%
(kg/m	780	1.15%	0.96%	0.82%	0.96%	0.85%	0.96%	0.87%	0.80%	0.89%	0.82%	0.90%	0.84%	0.90%	0.85%	0.81%	0.87%	0.82%	0.87%	0.84%	0.80%	0.85%	0.81%	0.85%	0.82%	0.86%	0.83%	0.81%	0.84%	0.82%	0.85%	0.82%	0.80%	0.83%	0.81%	0.84%	0.82%	0.84%	0.82%	0.81%	0.83%	0.81%
(Kg	790	1.14%	0.95%	0.81%	0.95%	0.84%	0.95%	0.86%	0.95%	0.88%	0.81%	0.89%	0.83%	0.89%	0.84%	0.90%	0.85%	0.81%	0.86%	0.83%	0.87%	0.84%	0.80%	0.84%	0.81%	0.85%	0.82%	0.86%	0.83%	0.81%	0.84%	0.81%	0.84%	0.82%	0.85%	0.83%	0.81%	0.83%	0.81%	0.84%	0.82%	0.80%
2	800	1.13%	0.94%	0.80%	0.94%	0.83%	0.94%	0.85%	0.94%	0.87%	0.80%	0.88%	0.82%	0.88%	0.83%	0.89%	0.84%	0.80%	0.85%	0.82%	0.86%	0.83%	0.87%	0.83%	0.80%	0.84%	0.81%	0.85%	0.82%	0.85%	0.83%	0.80%	0.83%	0.81%	0.84%	0.82%	0.84%	0.82%	0.80%	0.83%	0.81%	0.83%
METER	810	1.11%	0.93%	1.06%	0.93%	0.82%	0.93%	0.84%	0.93%	0.85%	0.93%	0.86%	0.81%	0.87%	0.82%	0.88%	0.83%	0.88%	0.84%	0.81%	0.85%	0.81%	0.85%	0.82%	0.86%	0.83%	0.80%	0.84%	0.81%	0.84%	0.82%	0.85%	0.82%	0.80%	0.83%	0.81%	0.83%	0.81%	0.84%	0.82%	0.84%	0.82%
Σ	820	1.10%	0.91%	1.05%	0.91%	0.81%	0.91%	0.83%	0.91%	0.84%	0.91%	0.85%	0.80%	0.86%	0.81%	0.87%	0.82%	0.87%	0.83%	0.87%	0.84%	0.80%	0.84%	0.81%	0.85%	0.82%	0.85%	0.83%	0.80%	0.83%	0.81%	0.84%	0.81%	0.84%	0.82%	0.84%	0.82%	0.80%	0.83%	0.81%	0.83%	0.81%
CUBIC	830	1.08%	0.90%	1.03%	0.90%	0.80%	0.90%	0.82%	0.90%	0.83%	0.90%	0.84%	0.90%	0.85%	0.80%	0.86%	0.81%	0.86%	0.82%	0.86%	0.83%	0.87%	0.83%	0.80%	0.84%	0.81%	0.84%	0.82%	0.85%	0.82%	0.85%	0.83%	0.80%	0.83%	0.81%	0.83%	0.81%	0.84%	0.82%	0.84%	0.82%	0.80%
3	840	1.07%	0.89%	1.02%	0.89%	0.99%	0.89%	0.81%	0.89%	0.82%	0.89%	0.83%	0.89%	0.84%	0.89%	0.85%	0.80%	0.85%	0.81%	0.85%	0.82%	0.86%	0.82%	0.86%	0.83%	0.80%	0.83%	0.81%	0.84%	0.81%	0.84%	0.82%	0.84%	0.82%	0.85%	0.82%	0.80%	0.83%	0.81%	0.83%	0.81%	0.83%
ER	850	1.06%	0.88%	1.01%	0.88%	0.98%	0.88%	0.80%	0.88%	0.81%	0.88%	0.82%	0.88%	0.83%	0.88%	0.84%	0.88%	0.84%	0.80%	0.84%	0.81%	0.85%	0.81%	0.85%	0.82%	0.85%	0.82%	0.85%	0.83%	0.80%	0.83%	0.81%	0.83%	0.81%	0.84%	0.81%	0.84%	0.82%	0.84%	0.82%	0.80%	0.82%
CONTENT PER	860	1.05%	0.87%	1.00%	0.87%	0.97%	0.87%	0.95%	0.87%	0.81%	0.87%	0.81%	0.87%	0.82%	0.87%	0.83%	0.87%	0.83%	0.87%	0.83%	0.87%	0.84%	0.81%	0.84%	0.81%	0.84%	0.81%	0.84%	0.82%	0.85%	0.82%	0.85%	0.82%	0.80%	0.83%	0.81%	0.83%	0.81%	0.83%	0.81%	0.83%	0.81%
	870	1.03%	0.86%	0.99%	0.86%	0.96%	0.86%	0.94%	0.86%	0.93%	0.86%	0.80%	0.86%	0.81%	0.86%	0.82%	0.86%	0.82%	0.86%	0.82%	0.86%	0.83%	0.86%	0.83%	0.80%	0.83%	0.80%	0.83%	0.81%	0.84%	0.81%	0.84%	0.81%	0.84%	0.82%	0.84%	0.82%	0.84%	0.82%	0.80%	0.82%	0.80%
ΙŽ	880	1.02%	0.85%	0.97%	0.85%	0.95%	0.85%	0.93%	0.85%	0.92%	0.85%	0.91%	0.85%	0.80%	0.85%	0.81%	0.85%	0.81%	0.85%	0.82%	0.85%	0.82%	0.85%	0.82%	0.85%	0.82%	0.85%	0.82%	0.85%	0.83%	0.80%	0.83%	0.80%	0.83%	0.81%	0.83%	0.81%	0.83%	0.81%	0.83%	0.81%	0.83%
8	890	1.01%	0.84%	0.96%	0.84%	0.94%	0.84%	0.92%	0.84%	0.91%	0.84%	0.90%	0.84%	0.89%	0.84%	0.89%	0.84%	0.80%	0.84%	0.81%	0.84%	0.81%	0.84%	0.81%	0.84%	0.81%	0.84%	0.82%	0.84%	0.82%	0.84%	0.82%	0.84%	0.82%	0.84%	0.82%	0.80%	0.82%	0.80%	0.82%	0.80%	0.82%
US	900	1.00%	0.83%	0.95%	0.83%	0.93%	0.83%	0.91%	0.83%	0.90%	0.83%	0.89%	0.83%	0.88%	0.83%	0.88%	0.83%	0.87%	0.83%	0.87%	0.83%	0.80%	0.83%	0.80%	0.83%	0.80%	0.83%	0.81%	0.83%	0.81%	0.83%	0.81%	0.83%	0.81%	0.83%	0.81%	0.83%	0.81%	0.83%	0.81%	0.83%	0.81%
CEMENTITIOUS	910	0.99%	0.82%	0.94%	0.82%	0.92%	0.82%	0.90%	0.82%	0.89%	0.82%	0.88%	0.82%	0.87%	0.82%	0.87%	0.82%	0.86%	0.82%	0.86%	0.82%	0.86%	0.82%	0.85%	0.82%	0.85%	0.82%	0.85%	0.82%	0.85%	0.82%	0.80%	0.82%	0.80%	0.82%	0.80%	0.82%	0.80%	0.82%	0.81%	0.82%	0.81%
Ë	920	0.98%	0.82%	0.93%	0.82%	0.91%	0.82%	0.89%	0.82%	0.88%	0.82%	0.87%	0.82%	0.86%	0.82%	0.86%	0.82%	0.85%	0.82%	0.85%	0.82%	0.85%	0.82%	0.85%	0.82%	0.84%	0.82%	0.84%	0.82%	0.84%	0.82%	0.84%	0.82%	0.84%	0.82%	0.84%	0.82%	0.84%	0.82%	0.83%	0.82%	0.83%
	930	0.97%	0.81%	0.92%	0.81%	0.90%	0.81%	0.88%	0.81%	0.87%	0.81%	0.86%	0.81%	0.85%	0.81%	0.85%	0.81%	0.84%	0.81%	0.84%	0.81%	0.84%	0.81%	0.84%	0.81%	0.83%	0.81%	0.83%	0.81%	0.83%	0.81%	0.83%	0.81%	0.83%	0.81%	0.83%	0.81%	0.83%	0.81%	0.83%	0.81%	0.82%
SEN I	940	0.96%	1.06%	0.91%	1.00%	0.89%	0.96%	0.87%	0.93%	0.86%	0.91%	0.85%	0.90%	0.84%	0.89%	0.84%	0.88%	0.84%	0.87%	0.83%	0.86%	0.83%	0.86%	0.83%	0.85%	0.83%	0.85%	0.82%	0.85%	0.82%	0.84%	0.82%	0.84%	0.82%	0.84%	0.82%	0.84%	0.82%	0.84%	0.82%	0.83%	0.82%
	950	0.95%	1.05%	0.90%	0.99%	0.88%	0.95%	0.86%	0.92%	0.85%	0.90%	0.84%	0.89%	0.84%	0.88%	0.83%	0.87%	0.83%	0.86%	0.82%	0.86%	0.82%	0.85%	0.82%	0.85%	0.82%	0.84%	0.81%	0.84%	0.81%	0.84%	0.81%	0.83%	0.81%	0.83%	0.81%	0.83%	0.81%	0.83%	0.81%	0.83%	0.81%
	960	0.94%	1.04%	0.89%	0.98%	0.87%	0.94%	0.85%	0.91%	0.84%	0.89%	0.83%	0.88%	0.83%	0.87%	0.82%	0.86%	0.82%	0.85%	0.82%	0.85%	0.81%	0.84%	0.81%	0.84%	0.81%	0.83%	0.81%	0.83%	0.80%	0.83%	0.80%	0.82%	0.80%	0.82%	0.80%	0.82%	0.80%	0.82%	0.84%	0.82%	0.83%
	970	0.93%	1.03%	0.88%	0.97%	0.86%	0.93%	0.84%	0.90%	0.83%	0.88%	0.82%	0.87%	0.82%	0.86%	0.81%	0.85%	0.81%	0.84%	0.81%	0.84%	0.80%	0.83%	0.80%	0.83%	0.85%	0.82%	0.85%	0.82%	0.84%	0.82%	0.84%	0.82%	0.84%	0.81%	0.83%	0.81%	0.83%	0.81%	0.83%	0.81%	0.82%
1	980	0.92%	1.02%	0.87%	0.96%	0.85%	0.92%	0.83%	0.89%	0.82%	0.87%	0.82%	0.86%	0.81%	0.85%	0.81%	0.84%	0.80%	0.83%	0.87%	0.83%	0.86%	0.82%	0.85%	0.82%	0.84%	0.82%	0.84%	0.81%	0.83%	0.81%	0.83%	0.81%	0.83%	0.81%	0.82%	0.80%	0.82%	0.80%	0.82%	0.80%	0.82%
	990	0.91%	1.01%	0.87%	0.95%	0.84%	0.91%	0.83%	0.88%	0.82%	0.87%	0.81%	0.85%	0.80%	0.84%	0.88%	0.83%	0.87%	0.83%	0.86%	0.82%	0.85%	0.82%	0.84%	0.81%	0.84%	0.81%	0.83%	0.80%	0.83%	0.80%	0.82%	0.84%	0.82%	0.84%	0.82%	0.83%	0.81%	0.83%	0.81%	0.83%	0.81%
	1000	0.90%	1.00%	0.86%	0.94%	0.83%	0.90%	0.82%	0.88%	0.81%	0.86%	0.80%	0.84%	0.88%	0.83%	0.87%	0.83%	0.86%	0.82%	0.85%	0.81%	0.84%	0.81%	0.83%	0.80%	0.83%	0.80%	0.82%	0.84%	0.82%	0.84%	0.81%	0.83%	0.81%	0.83%	0.81%	0.83%	0.80%	0.82%	0.80%	0.82%	0.80%